

5/25

DART AEROSPACE LTD		Work Order:	23300
Description: Tube Assembly		Part Number:	D3298-015
04.11.25 RF RF 04.10.13			
Dwg: D3298 Rev. A1 A2 PAGE 7		Qty:	10
RF 05.05.19			Page 1 of 1

Step	Location	Procedure	By	Date	Qty												
1	DC	Issue Traveler	<i>[Signature]</i>	05.05.20	10												
2	GA	Cut tube to length as per Dwg D3298 Material: 6061-T6 (WW-T-700/6) tubing Ø0.375" x 0.035" wall (M6061T6T0.375W.035) Identify as D3298-015 Batch: <u>M17005</u>	<i>ml</i>	05/08/10	10												
3	GA	Bend tube as per template D3298-015T1 & Dwg D3298	<i>ml</i>	05/08/10	10												
4	GA	Flare end as per Dwg D3298. Ensure that sleeves and coupling are installed first Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>AN818-6D</td><td>Coupling Nut</td><td><u>M17651</u></td></tr><tr><td>2</td><td>MS20819-6D</td><td>Sleeve</td><td><u>M17654</u></td></tr></table>	Qty	Part Number	Description	Batch	2	AN818-6D	Coupling Nut	<u>M17651</u>	2	MS20819-6D	Sleeve	<u>M17654</u>	<i>ml</i>	05/08/17	10
Qty	Part Number	Description	Batch														
2	AN818-6D	Coupling Nut	<u>M17651</u>														
2	MS20819-6D	Sleeve	<u>M17654</u>														
5	QC5	Inspect work to Step 4	<i>[Signature]</i>	05.09.01	10												
6	ST	Identify and Stock <i>Identify with Part & Batch & using a Permanent Fine Point Marker</i>	<i>CJ</i>	05/09/01	10												
7	AC	Cost / part: <u>11.73</u>	<i>54C</i>	05.09.02	10												
8	DC	Close W/O <u>7.13</u> Inspect Level 21	<i>[Signature]</i>	05/09/02	10												

Rev	Date	Change	Revised By	Approved
A	04.09.08	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature] 04.09.08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/09/02

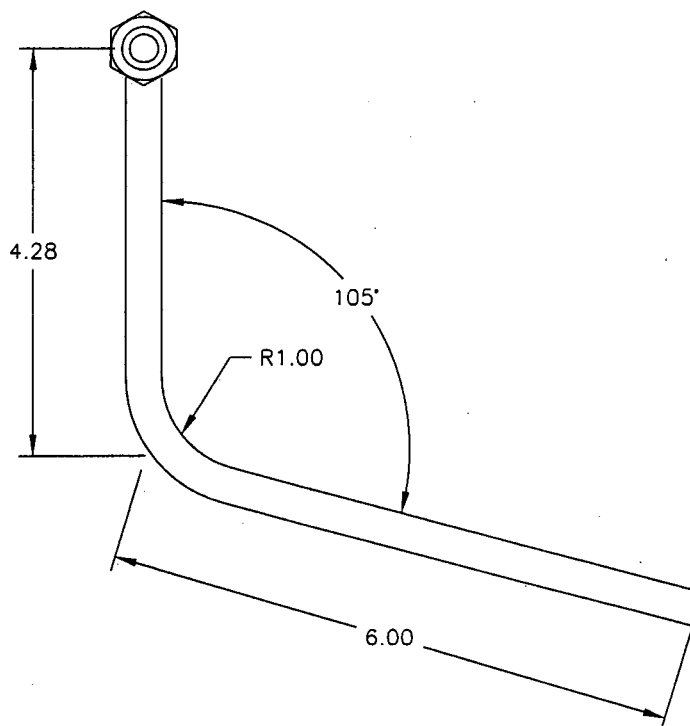
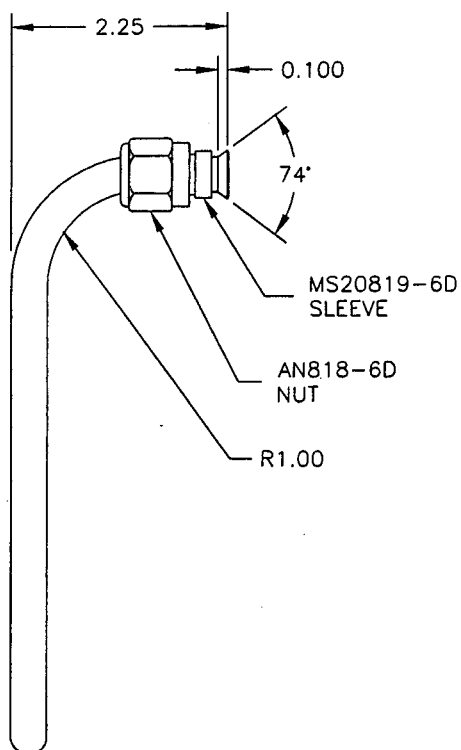
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3298	REV. A SHEET 7 OF 7
DATE 04.07.06	TITLE TUBE ASSEMBLIES		SCALE NTS

RELEASED
04.07.06



D3298-015

SHOP COPY
KINGSTON
FEB 10 2007
UNCONTROLLED COPY
SUBJECT TO CHANGE
WITHOUT NOTICE
WORK ORDER
NO. 23300

Copyright © 2004 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 12, 2005
04:28 pm

Work Order No : 0023300
Project Name : D3298-015
Project For : WK525
Work Order Type : Main
Main WO Number :
House Part Number : D3298-015
Description : Tube Assembly 15"
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 05-12-05
Est Finish Date : 06-23-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00